# Door escutcheon with gasket for IZM low voltage circuit breakers

## ⚠ WARNING

**(1) ONLY QUALIFIED ELECTRICAL PERSONNEL SHOULD BE PERMITTED TO WORK ON THE EQUIPMENT.
(2) ALWAYS DE-ENERGIZE PRIMARY AND SECONDARY CIRCUITS IF A CIRCUIT BREAKER CANNOT BE REMOVED TO A SAFE WORK LOCATION.
(3) ALL CIRCUIT BREAKERS SHOULD BE SWITCHED TO THE OFF POSITION AND MECHANISM SPRINGS DISCHARGED.
FAILURE TO FOLLOW THESE STEPS FOR ALL PROCEDURES DESCRIBED IN THIS INSTRUCTION LEAFLET COULD RESULT IN DEATH, BODILY INJURY, OR PROPERTY DAMAGE.**

## ⚠ WARNING

**THE INSTRUCTIONS CONTAINED IN THIS AWA AND ON PRODUCT LABELS HAVE TO BE FOLLOWED. OBSERVE THE FIVE SAFETY RULES:**
– **DISCONNECTING**
– **ENSURE THAT DEVICES CANNOT BE ACCIDENTALLY RESTARTED**
– **VERIFY ISOLATION FROM THE SUPPLY**
– **EARTHING AND SHORT-CIRCUITING**
– **COVERING OR PROVIDING BARRIERS TO ADJACENT LIVE PARTS**
**DISCONNECT THE EQUIPMENT FROM THE SUPPLY. USE ONLY AUTHORIZED SPARE PARTS IN THE REPAIR OF THE EQUIPMENT. THE SPECIFIED MAINTENANCE INTERVALS AS WELL AS THE INSTRUCTIONS FOR REPAIR AND EXCHANGE MUST BE STRICTLY ADHERED TO PREVENT INJURY TO PERSONNEL AND DAMAGE TO THE SWITCHBOARD.**

## Section 1: General information

The door escutcheon is a molded frame used to seal the space between the circuit breaker and the compartment door cutout. It is supplied with a mounting gasket.

## Section 2: Installation of door escutcheon with gasket

To install the escutcheon and gasket assembly, proceed with the following three steps:

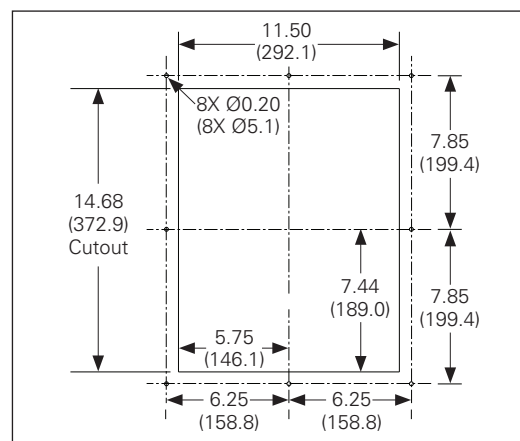**Step 1:** Cut out and drill holes in front panel of the compartment door.



**Figure 1. Step 1**

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**Step 2:** Insert the gasket into the door frame. The gasket can be inserted into the frame using finger pressure, and only fits into the frame one way. Ensure that the gasket is seated properly in the gutter on the back of the frame.
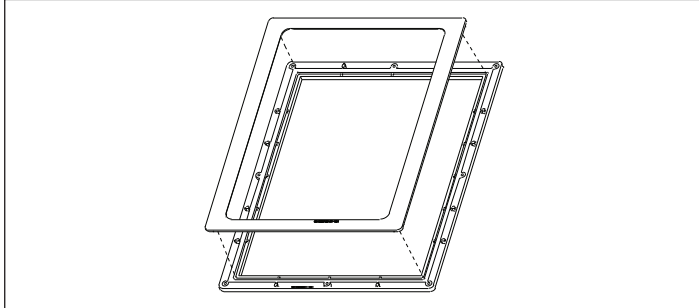
**Figure 2. Step 2**

**Step 3:** Bolt the assembly to the front of the door using the washers and screws provided. Draw up tight, but do not overtighten.
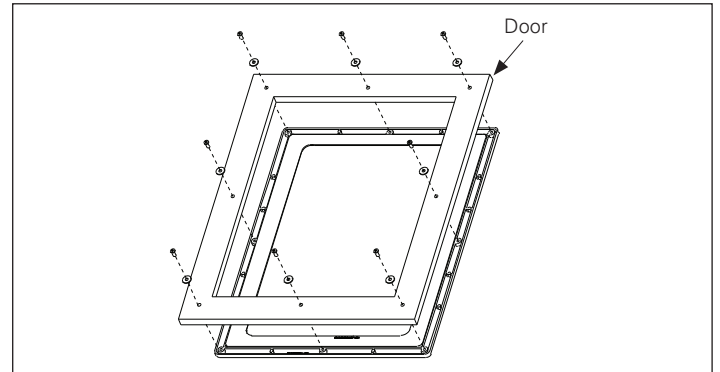
Door

**Figure 3. Step 3**

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